Top Ten Global Copper Producers by Equity Shares of Mine Production, 2019-2023



Rank		2019		2020		2021		2022		2023
1	Codelco	1,706	Codelco	1,727	Codelco	1,728	Codelco	1,553	BHP	1,506
2	Glencore	1,312	Glencore	1,351	Freeport-McMoRan	1,384	Freeport-McMoRan	1,528	Codelco	1,424
3	BHP	1,284	BHP	1,213	Glencore	1,274	BHP	1,256	Freeport-McMoRan	1,272
4	Freeport-McMoRan	1,170	Freeport-McMoRan	1,177	BHP	1,172	Glencore	1,114	Glencore	1,068
5	Southern Copper Corp.	986	Southern Copper Corp.	993	Southern Copper Corp.	949	Southern Copper Corp.	912	Southern Copper Corp.	902
6	First Quantum	655	First Quantum	734	Nornickel	764	Zijin	739	Zijin	810
7	Rio Tinto	544	KGHM	542	First Quantum	752	First Quantum	712	First Quantum	648
8	KGHM	535	Rio Tinto	497	KGHM	567	Rio Tinto	583	Rio Tinto	594
9	Antofagasta	516	Antofagasta	489	Zijin	504	Anglo American	468	Anglo American	571
10	Nornickel	468	Anglo American	462	Antofagasta	483	KGHM	443	KGHM	498

Source: S&P Global Market Intelligence

(1) Production is attributed to the owners of each mine in proportion to the stake held. Aggregated production is based on calendar year production and mine ownership as of December 31 of the year in view and does not account for acquisitions or divestitures completed during the year. As a result, aggregated production totals may not align with company reported totals in a given year.

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